## What is claimed is:

1. A progressive multifocal lens for correcting an eyesight, said lens having a progressive refractive surface on an eyeball side, said progressive refractive surface comprising:

a far-use portion,

a near-use portion having a refractive power different from the far-use portion, and a progressive portion whose refractive power changes progressively between the far-use and near-use portions,

wherein the progressive refractive surface is a combination of an original progressive refractive surface for remedying only eyesight and a an original toric surface for remedying only astigmia based on a following formula:

$$z_{p} = \frac{2\left(\frac{\left(c_{p} + c_{y}\right)\dot{y}_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}\right) - \left(c_{p} + c_{x}\right)\left(\frac{\left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}\right)^{2} + \left(c_{p} + c_{x}\right)x_{p}^{2}}{1 + \sqrt{\left(1 - \frac{\left(c_{p} + c_{x}\right)\left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}\right)^{2} - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}$$

where z-axis is an axis which passes through a center of the progressive refractive surface from an object side onto the eyeball side,

x-axis is in a direction of an cylinder axis of the original toric surface, and y-axis is an axis which is orthogonal to the z-axis and the x-axis,

 $z_p$  is any point  $P(x_p,\,y_p,\,z_p)$  of the combined refractive surface,

 $C_p$  is an approximate curvature of the original progressive refractive surface,  $C_x$  is

a curvature in the direction of the cylinder axis of said original toric surface, and C<sub>y</sub> is a curvature in a direction orthogonal to said cylinder axis.

2. A progressive multifocal lens for correcting an eyesight, said lens having a progressive refractive surface on an object side, said progressive refractive surface comprising:

a far-use portion,

a near-use portion having a refractive power different from the far-use portion, and a progressive portion whose refractive power changes progressively between the far-use and near-use portions,

wherein the progressive refractive surface is a combination of an original progressive refractive surface for remedying only eyesight and a an original toric surface for remedying only astigmia based on a following formula:

$$z_{p} = \frac{2\left(\frac{\left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}\right) - \left(c_{p} + c_{x}\right)\left(\frac{\left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}\right)^{2} + \left(c_{p} + c_{x}\right)x_{p}^{2}}{1 + \sqrt{\left(1 - \frac{\left(c_{p} + c_{x}\right)\left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}\right)^{2} - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}$$

where z-axis is an axis which passes through a center of the progressive refractive surface from the object side onto an eyeball side,

x-axis is in a direction of an cylinder axis of the original toric surface, y-axis is an axis which is orthogonal to the z-axis and the x-axis,  $z_p$  is any point  $P(x_p, y_p, z_p)$  of the combined refractive surface,

 $C_p$  is an approximate curvature of the original progressive refractive surface,  $C_x$  is a curvature in the direction of the cylinder axis of said original toric surface, and  $C_y$  is a curvature in a direction orthogonal to said cylinder axis.

3. A progressive multifocal lens for correcting an eyesight, said lens having a progressive refractive surface on an eyeball side, said progressive refractive surface comprising:

a far-use portion,

a near-use portion having a refractive power different from the far-use portion, and a progressive portion whose refractive power changes progressively between the far-use and near-use portions,

wherein the progressive refractive surface is a combination of an original progressive refractive surface for remedying only eyesight and a an original toric surface for remedying only astigmia based on a following formula:

$$z_{p} = \frac{2\left(\frac{\left(c_{p} + c_{x}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right) - \left(c_{p} + c_{y}\right)\left(\frac{\left(c_{p} + c_{x}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right)^{2} + \left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{\left(1 - \frac{\left(c_{p} + c_{x}\right)\left(c_{p} + c_{y}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right)^{2} - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}$$

where z-axis is an axis which passes through a center of the progressive refractive surface from an object side onto the eyeball side,

x-axis is in a direction of an cylinder axis of the original toric surface, and y-axis is an axis which is orthogonal to the z-axis and the x-axis,  $z_p$  is any point  $P(x_p, y_p, z_p)$  of the combined refractive surface,  $C_p$  is an approximate curvature of the original progressive refractive surface,  $C_x$  is a curvature in the direction of the cylinder axis of said original toric surface, and  $C_y$  is a curvature in a direction orthogonal to said cylinder axis.

4. A progressive multifocal lens for correcting an eyesight, said lens having a progressive refractive surface on an object side, said progressive refractive surface comprising:

a far-use portion,

a near-use portion having a refractive power different from the far-use portion, and a progressive portion whose refractive power changes progressively between the far-use and near-use portions,

wherein the progressive refractive surface is a combination of an original progressive refractive surface for remedying only eyesight and a an original toric surface for remedying only astigmia based on a following formula:

$$z_{p} = \frac{2\left(\frac{\left(c_{p} + c_{x}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right) - \left(c_{p} + c_{y}\right)\left(\frac{\left(c_{p} + c_{x}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right)^{2} + \left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{\left(1 - \frac{\left(c_{p} + c_{x}\right)\left(c_{p} + c_{y}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right)^{2} - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}$$

where z-axis is an axis which passes through a center of the progressive refractive surface from the object side onto an eyeball side,

x-axis is in a direction of an cylinder axis of the original toric surface,
y-axis is an axis which is orthogonal to the z-axis and the x-axis,

z<sub>p</sub> is any point P(x<sub>p</sub>, y<sub>p</sub>, z<sub>p</sub>) of the combined refractive surface,

C<sub>p</sub> is an approximate curvature of the original progressive refractive surface, C<sub>x</sub> is
a curvature in the direction of the cylinder axis of said original toric surface, and

C<sub>y</sub> is a curvature in a direction orthogonal to said cylinder axis.

- 5. The progressive multifocal lens as defined in claim 1 wherein the refractive surface on the object side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 6. The progressive multifocal lens as defined in claim 2 wherein the refractive surface on the eyeball side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 7. The progressive multifocal lens as defined in claim 3 wherein the refractive surface on the object side is a spherical surface or a rotationally-symmetric non-spherical surface.

- 8. The progressive multifocal lens as defined in claim 4 wherein the refractive surface on the eyeball side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 9. The progressive multifocal lens as defined in claim 1 wherein the refractive surface on the object side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 10. The progressive multifocal lens as defined in claim 2 wherein the refractive surface on the eyeball side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 11. The progressive multifocal lens as defined in claim 3 wherein the refractive surface on the object side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 12. The progressive multifocal lens as defined in claim 4 wherein the refractive surface on the eyeball side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 13. A method of designing a multifocal lens for correcting an eyesight, said lens having a progressive refractive surface on an eyeball side, said progressive refractive

surface comprising a far-use portion, a near-use portion having a refractive power different from the far-use portion, and a progressive portion whose refractive power changes progressively between the far-use and near-use portions, the method comprising:

- a) calculating an original progressive refractive surface for remedying only eyesight;
  - b) calculating an original toric surface for remedying only astigmia based;
  - c) calculating a combined refractive surface using a following formula:

$$z_{p} = \frac{2\left(\frac{(c_{p} + c_{y})y_{p}^{2}}{1 + \sqrt{1 - (c_{p} + c_{y})^{2}y_{p}^{2}}}\right) - (c_{p} + c_{x})\left(\frac{(c_{p} + c_{y})y_{p}^{2}}{1 + \sqrt{1 - (c_{p} + c_{y})^{2}y_{p}^{2}}}\right)^{2} + (c_{p} + c_{x})x_{p}^{2}}{1 + \sqrt{\left(1 - \frac{(c_{p} + c_{x})(c_{p} + c_{y})y_{p}^{2}}{1 + \sqrt{1 - (c_{p} + c_{y})^{2}y_{p}^{2}}}\right)^{2} - (c_{p} + c_{x})^{2}x_{p}^{2}}}$$

where z-axis is an axis which passes through a center of the progressive refractive surface from an object side onto the eyeball side,

x-axis is in a direction of an cylinder axis of the original toric surface, and

y-axis is an axis which is orthogonal to the z-axis and the x-axis,  $z_p$  is any point  $P(x_p, y_p, z_p)$  of the combined refractive surface,  $C_p$  is an approximate curvature of the original progressive refractive surface,  $C_x$  is a curvature in the direction of the cylinder axis of said original toric surface, and  $C_y$  is a curvature in a direction orthogonal to said cylinder axis.

14. A method of designing a multifocal lens for correcting an eyesight, said lens having a progressive refractive surface on an object side, said progressive refractive surface

comprising a far-use portion, a near-use portion having a refractive power different from the far-use portion, and a progressive portion whose refractive power changes progressively between the far-use and near-use portions, the method comprising:

- a) calculating an original progressive refractive surface for remedying only eyesight;
  - b) calculating an original toric surface for remedying only astigmia based;
  - c) calculating a combined refractive surface using a following formula:

$$z_{p} = \frac{2\left(\frac{\left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}\right) - \left(c_{p} + c_{x}\right)\left(\frac{\left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}\right)^{2} + \left(c_{p} + c_{x}\right)x_{p}^{2}}{1 + \sqrt{\left(1 - \frac{\left(c_{p} + c_{x}\right)\left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}\right)^{2} - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}$$

where z-axis is an axis which passes through a center of the progressive refractive surface from an object side onto the eyeball side,

x-axis is in a direction of an cylinder axis of the original toric surface, and

y-axis is an axis which is orthogonal to the z-axis and the x-axis,  $z_p$  is any point  $P(x_p, y_p, z_p)$  of the combined refractive surface,  $C_p$  is an approximate curvature of the original progressive refractive surface,  $C_x$  is a curvature in the direction of the cylinder axis of said original toric surface, and  $C_y$  is a curvature in a direction orthogonal to said cylinder axis.

15. A method of designing a multifocal lens for correcting an eyesight, said lens having a progressive refractive surface on an eyeball side, said progressive refractive

surface comprising a far-use portion, a near-use portion having a refractive power different from the far-use portion, and a progressive portion whose refractive power changes progressively between the far-use and near-use portions, the method comprising:

- a) calculating an original progressive refractive surface for remedying only eyesight;
  - b) calculating an original toric surface for remedying only astigmia based;
  - c) calculating a combined refractive surface using a following formula:

$$z_{p} = \frac{2\left(\frac{\left(c_{p} + c_{x}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right) - \left(c_{p} + c_{y}\right)\left(\frac{\left(c_{p} + c_{x}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right)^{2} + \left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}$$

$$1 + \sqrt{\left(1 - \frac{\left(c_{p} + c_{x}\right)\left(c_{p} + c_{y}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right)^{2} - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}$$

where z-axis is an axis which passes through a center of the progressive refractive surface from an object side onto the eyeball side,

x-axis is in a direction of an cylinder axis of the original toric surface, and y-axis is an axis which is orthogonal to the z-axis and the x-axis,  $z_p$  is any point  $P(x_p, y_p, z_p)$  of the combined refractive surface,

 $C_p$  is an approximate curvature of the original progressive refractive surface,  $C_x$  is a curvature in the direction of the cylinder axis of said original toric surface, and  $C_y$  is a curvature in a direction orthogonal to said cylinder axis.

16. A method of designing a multifocal lens for correcting an eyesight, said lens having a progressive refractive surface on an object side, said progressive refractive surface

comprising a far-use portion, a near-use portion having a refractive power different from the far-use portion, and a progressive portion whose refractive power changes progressively between the far-use and near-use portions, the method comprising:

- a) calculating an original progressive refractive surface for remedying only eyesight;
  - b) calculating an original toric surface for remedying only astigmia based;
  - c) calculating a combined refractive surface using a following formula:

$$z_{p} = \frac{2\left(\frac{\left(c_{p} + c_{x}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right) - \left(c_{p} + c_{y}\right)\left(\frac{\left(c_{p} + c_{x}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right)^{2} + \left(c_{p} + c_{y}\right)y_{p}^{2}}{1 + \sqrt{\left(1 - \frac{\left(c_{p} + c_{x}\right)\left(c_{p} + c_{y}\right)x_{p}^{2}}{1 + \sqrt{1 - \left(c_{p} + c_{x}\right)^{2}x_{p}^{2}}}\right)^{2} - \left(c_{p} + c_{y}\right)^{2}y_{p}^{2}}}$$

where z-axis is an axis which passes through a center of the progressive refractive surface from an object side onto the eyeball side,

x-axis is in a direction of an cylinder axis of the original toric surface, and

y-axis is an axis which is orthogonal to the z-axis and the x-axis,  $z_p$  is any point  $P(x_p, y_p, z_p)$  of the combined refractive surface,  $C_p$  is an approximate curvature of the original progressive refractive surface,  $C_x$  is a curvature in the direction of the cylinder axis of said original toric surface, and  $C_y$  is a curvature in a direction orthogonal to said cylinder axis.

17. The progressive multifocal lens as defined in claim 13 wherein the refractive surface on the object side is a spherical surface or a rotationally-symmetric non-spherical

surface.

- 18. The progressive multifocal lens as defined in claim 14 wherein the refractive surface on the eyeball side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 19. The progressive multifocal lens as defined in claim 15 wherein the refractive surface on the object side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 20. The progressive multifocal lens as defined in claim 16 wherein the refractive surface on the eyeball side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 21. The progressive multifocal lens as defined in claim 13 wherein the refractive surface on the object side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 22. The progressive multifocal lens as defined in claim 14 wherein the refractive surface on the eyeball side is a spherical surface or a rotationally-symmetric non-spherical surface.

- 23. The progressive multifocal lens as defined in claim 15 wherein the refractive surface on the object side is a spherical surface or a rotationally-symmetric non-spherical surface.
- 24. The progressive multifocal lens as defined in claim 16 wherein the refractive surface on the eyeball side is a spherical surface or a rotationally-symmetric non-spherical surface.